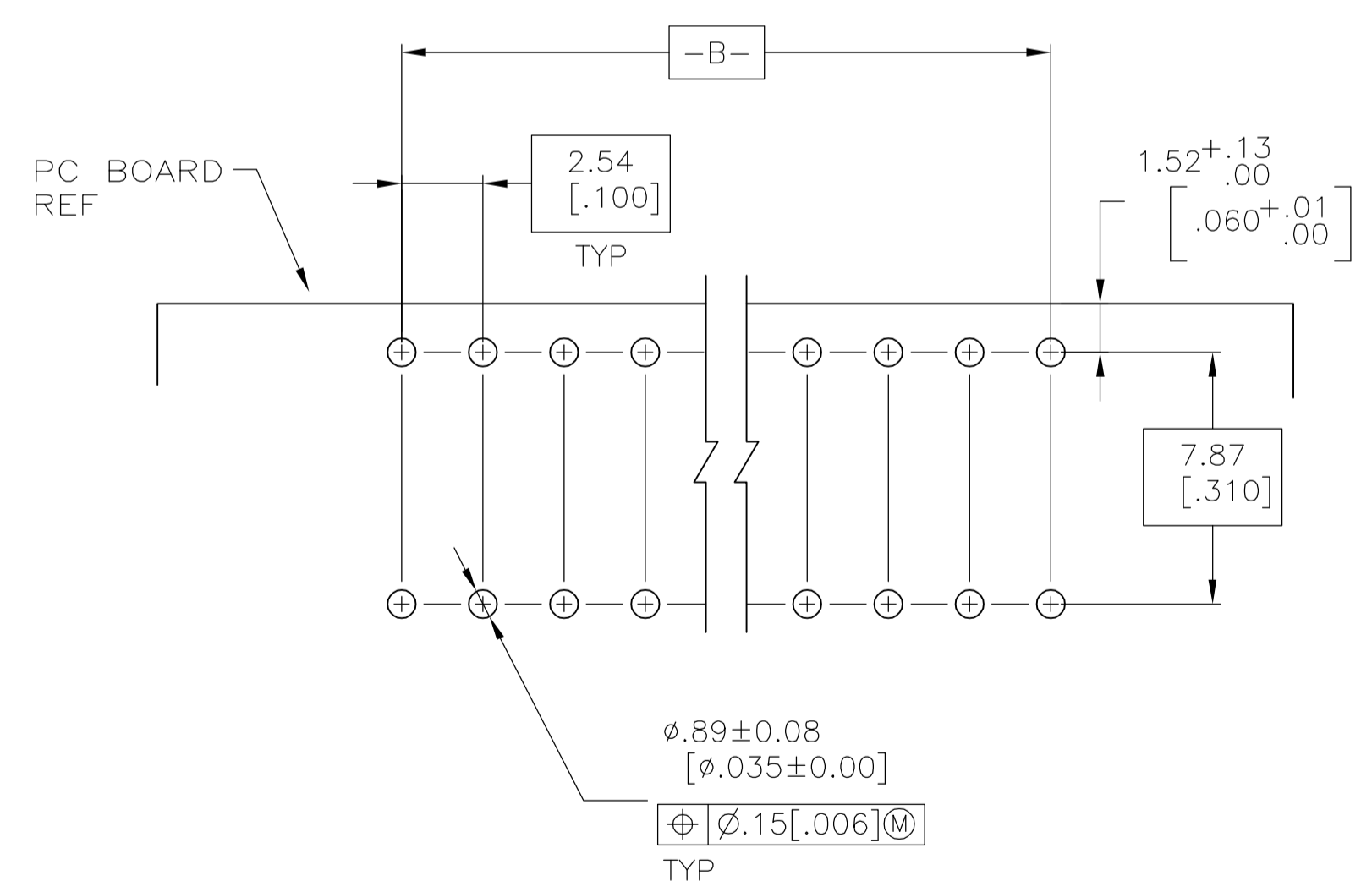


- 1 HOUSING MATERIAL: GLASS-FILLED, FLAME-RETARDANT, POLYESTER.
- 2 CONTACT MATERIAL : PHOSPHOR BRONZE.
- 3 CONTACT FINISH: DUPLEX PLATED .000030 GOLD ON CONTACT AREA, .000150-.000300 BRIGHT TIN-LEAD ON SOLDER LEADS, ALL OVER .000050 MINIMUM NICKEL
- 4 DATE CODE AND PART NUMBER ARE MARKED IN APPROXIMATE LOCATION SHOWN.
- 5 DIMENSIONS PERTAIN TO CAVITY CENTERLINES.
- 6 POINT OF MEASUREMENT FOR PLATING THICKNESS OF CONTACT AREA.
- 7. CONTACTS SHALL MEET AN AVERAGE INSERTION FORCE OF 2,75 OUNCES OR LESS AND MIN WITHDRAWAL FORCE OF 0.5 OUNCES.
- 8 MOLDED IN ARROW DESIGNATES THE MATING FACE OF THE CONNECTOR.
- 9 CONTACT FINISH: DUPLEX PLATED .000030 GOLD ON CONTACT AREA, .000150-.000300 MATTE TIN ON SOLDER LEADS, ALL OVER .000050 MINIMUM NICKEL
- 10 ROHS 2002/95/EC COMPLIANT



9	63.50 [2.500]	67.06 [2.640]	52	10	5-535593-1
3	63.50 [2.500]	67.06 [2.640]	52		535593-1
FINISH	B	A	NO OF POSN	PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R BROWN 9/4/96	 Tyco Electronics Corporation Harrisburg, Pa 17105-3608
DIMENSIONS: mm [INCHES]		CHK J GESFORD 9/4/96	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APP'D D SARVER 9/4/96	NAME RECP. ASSY., MOD II, HORIZ., .100 CL DOUBLE ROW CLOSED ENTRY, LOW-FORCE SHORT POINT OF CONTACT, HIGH TEMPERATURE, HIGH STANDOFFS.
0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± - FINISH ± -		PRODUCT SPEC	APPLICATION SPEC
MATERIAL		SIZE	CAGE CODE
1 2		WEIGHT	DRAWING NO
3 9		SCALE	SHEET
CUSTOMER DRAWING		100779	1 of 1
		REV	G